



## ENVIRONMENTAL MANAGEMENT SYSTEM

### 2010-2015 OBJECTIVES & TARGETS

ENVIRONMENTAL OBJECTIVES	TARGETS	
	2011	2015
<b>Reduction in Raw Materials Consumption</b> <ul style="list-style-type: none"> <li>• Polyethylene</li> <li>• Paper</li> </ul>	2%	5%
<b>Reduction in Energy Consumption</b> <ul style="list-style-type: none"> <li>• Electricity</li> <li>• Natural gas</li> </ul>	5%	10%
<b>Reduction in Carbon Emissions</b> <ul style="list-style-type: none"> <li>• Transportation</li> <li>• Steam production</li> </ul>	5%	10%
<b>Reduction in Solid Wastes Generation</b> <ul style="list-style-type: none"> <li>• Mixed waste streams</li> <li>• Diversion from landfill sites</li> </ul>	5%	10%
<b>Reduction in Water Consumption</b> <ul style="list-style-type: none"> <li>• Glues and steam productions</li> </ul>	2%	5%
<b>Reduction in Wastewaters Generation</b> <ul style="list-style-type: none"> <li>• Glue and ink equipment cleaning/rinsing</li> </ul>	5%	10%